

# 1.0X0.5mm SMD CHIP LED LAMP (0.2mm Height)

Part Number: APG1005SEC/E-T

Hyper-Red

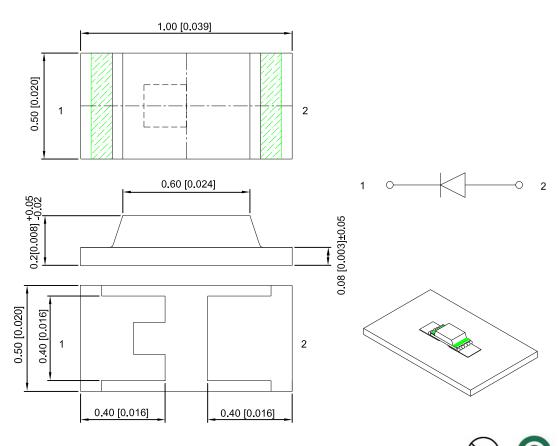
#### **Features**

- 1.0mmX0.5mm SMD LED, 0.2mm thickness.
- Low power consumption.
- Wide viewing angle.
- Compatible with automatic placement equipment.
- Ideal for backlight and indicator.
- Package: 4000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

# Description

The Hyper-Red source color devices are made with Al-GaInP on GaAs substrate Light Emitting Diode.

# **Package Dimensions**



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
   The device has a single mounting surface. The device must be mounted according to the specifications.

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# **Selection Guide**

Part No.	Emitting Color (Material)	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
APG1005SEC/E-T	Hyper-Red (AlGalnP)	Water Clear	55	127	- 120°
			*20	*75	

#### Notes:

- 1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- Luminous intensity/ luminous Flux: +/-15%.
   Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

# Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper-Red	632		nm	IF=20mA
λD [1]	Dominant Wavelength	Hyper-Red	624		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Hyper-Red	20		nm	Ir=20mA
VF [2]	Forward Voltage	Hyper-Red	2.0	2.4	V	IF=20mA
lR	Reverse Current	Hyper-Red		10	uA	V <sub>R</sub> =5V

# Notes:

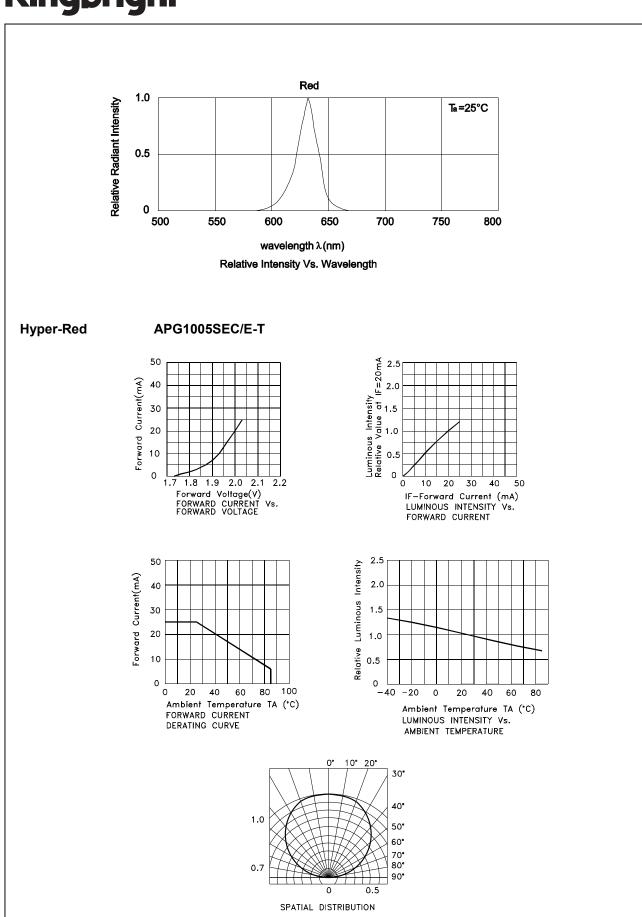
- Wavelength: +/-1nm.
   Forward Voltage: +/-0.1V.
- 3. Wavelength value is traceable to the CIE127-2007 compliant national standards.
- 4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

# Absolute Maximum Ratings at TA=25°C

Parameter	Values	Units		
Power dissipation	60	mW		
DC Forward Current	25	mA		
Peak Forward Current [1]	120	mA		
Reverse Voltage	5	V		
Operating Temperature	-40°C To +85°C	-40°C To +85°C		
Storage Temperature	-40°C To +85°C	-40°C To +85°C		

Note: 1. 1/10 Duty Cycle, 0.1ms Pulse Width.

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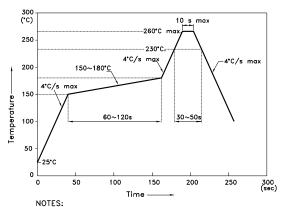


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Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

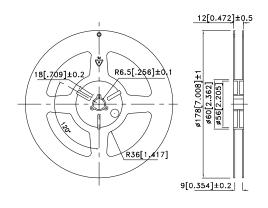
  3.Number of reflow process shall be 2 times or less.

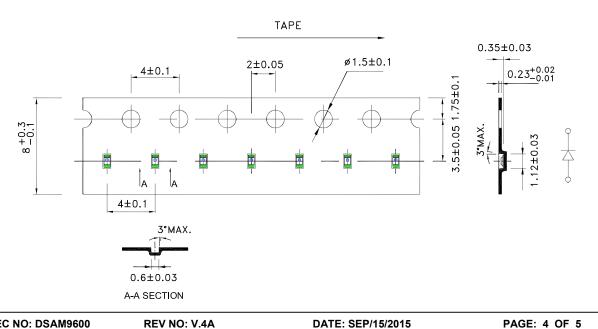
# **Recommended Soldering Pattern** (Units: mm; Tolerance: ± 0.1)

# 2 ö 0.7 0.7 0.4

# **Tape Dimensions** (Units: mm)

# **Reel Dimension**



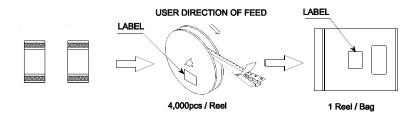


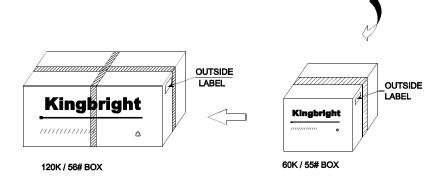
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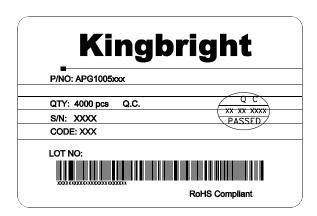
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# **PACKING & LABEL SPECIFICATIONS**

#### APG1005SEC/E-T







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